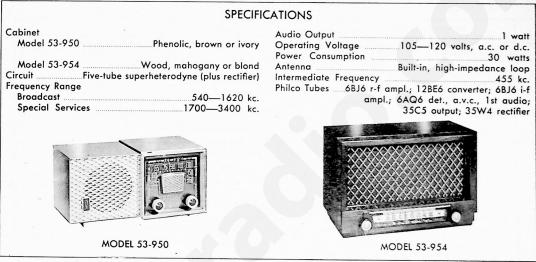
PHILCO RADIO MODELS 53-950, AND 53-954



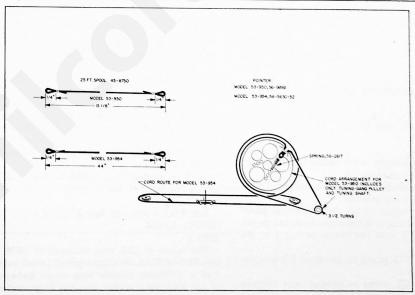


Figure 1. Drive-Cord Installation Details

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ALIGNMENT PROCEDURE

GENERAL

RADIO CONTROLS—Set volume control for maximum output and tuning control as given in the alignment chart. Set band switch to broadcast position for first 5 steps, and to special services position for steps 6 and 7.

OUTPUT INDICATOR—Connect output indicator (either on oscilloscope or a 1000-ohms-per-volt, a-c voltmeter) across voice-coil terminals.

SIGNAL GENERATOR—Use an AM r-f generator, connected as indicated in the alignment chart.

OUTPUT LEVEL—During alignment, attenuate signal-generator output to maintain output indication below 1 volt.

DIAL POINTER—Before the alignment is started, the dial pointer should be set to coincide with the dial scale mark to the left of "55" when the tuning gang is fully meshed.

ALIGNMENT CHART

	SIGNAL GENERATOR		RADIO		
STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	ADJUST
1	Ground lead to B—. Output lead through a .01-µf. condenser to pin 7 (mixer grid) of 12BE6, converter.	455 kc.	Tuning gang fully open.	Adjust, in order given in next column, for maximum output.	
2	Radiating loop. See Note 1 below.	1620 kc.	1620 kc. See Note 2 below.	Adjust for maximum output.	C1C-osc. trimmer
3	Same as step 2.	1520 kc.	Tune radio to generator signal.	Adjust for maximum output. (High-frequency adjustment)	C1B-mixer-grid trimmer C1A-r-f trimmer
4	Same as step 2.	580 kc.	Same as step 3.	Adjust for maximum output. (Low-frequency adjustment)	TC1-r-f transformer
5	Repeat steps 3 and 4 until no further improvement is obtained.				
6	Same as step 2.	3200 kc.	Same as step 3.	Adjust for maximum output.	C5—special-services mixer-grid trimmer C2—special-services r-f trimmer
7	Same as step 2.	1800 kc.	Same as step 3.	Adjust for maximum output.	C3-special-services r-f padder

NOTE 1: Make up a 6-8 turn, 6-inch-diameter loop from insulated wire; connect to signal-generator leads and place near radio loop antenna. The loop antenna must be connected to the radio.

PRODUCTION CHANGES

MODEL 53-950

RUN 2

C18 was rewired from lug 5 of S2 to pin 7 of the 12BE6 tube socket.

RUN 3

The following changes were made in the wiring arrangement of the chassis:

1. Terminal panels B-1 and B-2 were changed from four-lug panels to 5-lug panels.

- 2. C9, formerly wired to lug 2 of terminal panel B-1, was rewired to lug 1 of the same terminal panel.
- 3. Lead 1 of PC1 was rewired from lug 1 of B-2 to lug 2 of B-2.
- 4. The lead of C15 wired to lug 2 of B-2 was rewired to lug 3 of B-2.
- 5. The lead of C7 wired to ground was rewired to lug 4 of T1.
- 6. The lead of C10 wired to pin 2 of the 6AQ6 tube socket was rewired to lug 5 of B-1.

NOTE 2: To set the tuning gang to 1620 kc., place a piece of 6-mil flat shim stock beneath the heel of the rotor, and turn the rotor until it holds the shim firmly in place. Then remove the shim.

- 7. The lead of R18 wired to pin 3 of the 12BE6 tube socket was rewired to pin 4 of the same tube socket.
- 8. The lead of R12 wired to pin 1 of the 35W4 tube socket was rewired to pin 6 of the 6AQ6 tube socket.
- 9. The lead of R17 wired to lug 2 of B-2 was rewired to lug 3 of B-2.
- 10. The lead of R16 wired to lug 1 of B-2 was rewired to lug 3 of B-2.

RUN 4

Run 4 is the same as Run 3.

MODEL 53-954

RUN 2

The value of C15 was changed to .0068 μ f., Part No. 30-4650-91. A two-lug terminal panel was added, and a 4700-ohm resistor was wired between pin 7 of the 35C5 tube socket and the ungrounded lug of this added terminal panel. A .047- μ f. condenser was wired between the same lug on the terminal and pin 5 of S1. The Part No. for this condenser is 30-4650-62. The Part No. for the resistor is 66-2474340.

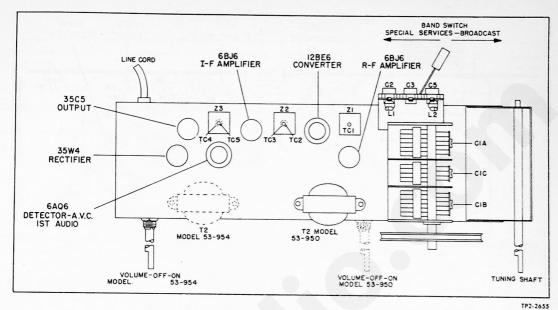


Figure 2. Top View, Showing Tuning Adjustments

12BE6 6BJ6 35C5 35W4 CONVERTER I-F AMPLIFIER 1035790 OUTPUT RECTIFIER 246862 C15 R3 SI C16 6BJ6 R-F AMPLIFIER 6AQ6 DET-AVC-IST AUDIO

Figure 3. Base View, Model 53-950, Showing Parts Placement

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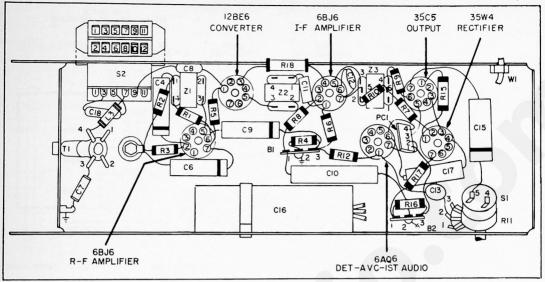


Figure 4. Base View, Model 53-954, Showing Parts Placement

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REPLACEMENT PARTS LIST

NOTE: Part numbers identified by an asterisk (*) are general replacement items. These numbers may not be identical with those on factory parts. Also, the electrical values of some replacement items may differ from the values indicated in the schematic diagram and parts list. The values substituted in any case are so chosen that the operation will be unchanged. When ordering replacements, use only the "Service Part No."

Reference Symbol		Service Reference Part No. Symbol	Description Service Part No.
Cl	Condenser, tuning gang, 3 section Model 53-9503	C13	Condenser, audio coupling
	Model 53-95431-		Condenser, d-c blocking,
CIA	Condenser, trimmer, antennaPart	t of Cl	.005 μfPart of PC1
C1B	Condenser, trimmer, r-fPart	t of Cl C15	Condenser, tone compensation,
CIC	Condenser, trimmer, oscillatorPart	t of C1	.022 μf
2	Condenser, trimmer,	0101	Condenser, electrolytic filter30-2575-27
	special services r-fPart of	of CA1 C16B	Condenser, filter, 30 μ f., 150vPart of C16 Condenser, filter, 30 μ f., 150vPart of C16
C3	Condenser, padder,	CIGO	Condenser, filter, 40 μ f., 150vPart of C16
A	special services r-fPart of	of CAI	Condenser, line by-pass,
4	Condenser, r-f by-pass, .05 µf30-468	50-45°	.047 μf30-4650-45°
5	Condenser, trimmer, special	C18	Condenser, fixed padder,
6	services mixer-gridPart of	of CAI	865 µf30-1220-68
,	Condenser, a-v-c by-pass,	CA1	Condenser assembly, trimmer31-6477-17
	.05 μf		Lamp, pilot34-2068
7	Condenser, fixed trimmer,	not er L1	Coil, special services r-t32-4561-4
3	7.5 \(\mu\text{µ}\text{f}\)		Coil, special services mixer-grid32-4561-4
	Condenser, d-c blocking, 47 μμf60-004	75420 L3	Coil, oscillator shunt 32-4562-1
9	Condenser, screen by-pass,		Printed circuit
	.05 µf30-465	R1 80-45°	Resistor, screen dropping, 10,000 ohms
10	Condenser, special, B – to	R2	Resistor, a-v-c load,
	chassis, .2 μ f30		4.7 megohms
11	Condenser i-f counling	R3	Recietor a-v-e load
	220 µµf62-12200	1001°	2.2 megohms
2	Condenser, screen by-pass.	R4	Resistor, B— to chassis,
	Condenser, screen by-pass, .002 µf30-12	38-8°	150,000 ohms66-4158340°

REPLACEMENT PARTS LIST (Continued)

Reference Symbol	Description Service Part No.
R5	Resistor, grid leak, 22,000 ohms66-3228340°
R6	Resistor, grid leak, 2.2 megohms66-5228340°
R7	Resistor, a-v-c load, 2.2 megohms66-5228340°
R8	Resistor, cathode bias, 180 ohms 66-1188340°
R9	Resistor, screen dropping,
R10 R11	Resistor, i-f filter, 47,000 ohms66-3478340°
	Volume control, 500,000 ohms Models 53-950, 53-95433-5566-43
R12	Resistor, grid leak, 10 megohms66-6108340°
R13	Resistor, plate load, 500,000 ohms Part of PC1
R14	Resistor, grid leak, 500,000 ohms Part of PC1
R15	Resistor, cathode bias, 150 ohms, 1 watt
R16	Resistor, B+ filter, 1200 ohms
R17	Resistor, B+ filter, 220 ohms, 1 watt66-1224340°
R18 S1	Resistor, tube saver, 100 ohms33-1343-3 Switch, off-on
S2	Switch, broadcast-special services Model 53-950 42-1893-3
T1 T2 W1 Z1 Z2 Z3	Model 53-954 42-1893-4 Transformer, oscillator 32-4453-2 Transformer, output 32-8310-8 Line cord L-2183 Transformer, r-f 32-4399-7A Transformer, 1st i-f 32-4160A Transformer, 2nd i-f 32-4240A

MISCELLANEOUS

PARTS COMMON TO ALL MODELS

Description	Service
	Part No.
Drive cord, 25-ft, spool	45-8750°
Drive cord, 25-ft. spool	56-2617
Rubber mount, gang mtg. (3)	27-4596
Shield, tube (2)Socket assembly, pilot lamp	56-5629FA3
Socket assembly, pilot lamp	27-6233-6

Description	Service
2000, p.101	Part No.
Socket, tube (2)	27-6203-14
Socket, tube (4)	27-6265
Speed nut (4)	1W56920FE7

MODEL 53-950

Cabinet, mahogany	10938
Cabinet, ivory	10938-2
Cabinet back and loop assembly	76-7881
Scale, mahogany	54-5152
Scale, ivory	54-5152-1
Knob (2)	54-4718-39
Knob, band switch	54-4998
Pointer	56-9898
Shaft, tuning	56-9807-1
Spring, retaining	28-8610
Speaker	45-9731

MODEL 53-954

Cabinet, mahogany	10959
Cabinet, blond	10959-1
Back assembly, mahogany cabinet	76-8063
Back assembly, blond cabinet	
Loop assembly, antenna	76-2127-13
Metal grille	56-10034
Knob (2), mahogany	54-6019
Knob (2), blond	54-6019-1
Knob, band switch	54-4998
Panel, diffusing	54-8817
Clip, diffusing panel	56-3587-1
Pointer	
Pointer rail assembly	76-7981
Shaft, tuning	
Spring, retaining	
Speaker	

PARTS LIST CORRECTIONS

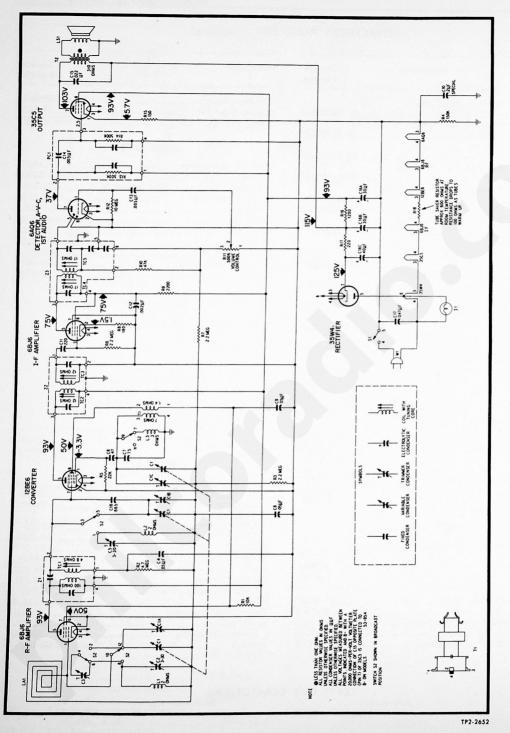


Figure 5. Philco Radio Models 53-950, and 53-954, Schematic Diagram